



SPECIFICATION AMENDMENTS

Please replace the previously submitted Abstract of the Disclosure with the replacement Abstract of the Disclosure submitted below:

Abstract of the Disclosure

A method of forming a box having a plurality of corner gussets includes the steps of providing a generally planar box blank and a box forming device including a gusset formation section having a kicker plate, a forming blade and an adhesive securement device. The box blank is fed into the box forming device, the kicker plate deflects each of the gusset corner formation wall sections upwards, the upper portion thereof is bent towards a side wall via the forming blade and the glue flap section is secured to the side wall via the adhesive securement device to form a gusset, and the box is formed by folding the side walls upwards generally perpendicular to the base wall and securing adjacent ones of the side walls to one another whereby the box is formed. A box formed via the above-described method is also claimed.